

Thank You for Your Positive Response to *Portable Machining Today!* Over 1000 worldwide machinists and engineers have signed-up to regularly receive our new electronic newsletter, ***Portable Machining Today***. If you have not already signed up for your free subscription to ***Portable Machining Today***, simply click on the following link and enter the word "subscribe" as the subject of your e-mail to us: [Subscribe](#). (Note: If you have previously sent us a subscription request, you do not need to subscribe again)

New Technical Series of Articles are Designed to Help You Optimize the Cutting Tools Utilized for Your Portable Machining Tasks: We are pleased to begin a series of articles to help you pick the right cutting tool for your portable machining tasks. Stationery and portable machining procedures have very different tooling requirements. This new series of articles will help you pick the right cutting tool for each of your jobs. We'll begin with a quick review of **tool geometry angle definitions**. For details, click on the following link: [Cutting Tool Geometry](#). In our next issue, we'll feature a technical article showing how changes in tool geometry will affect the way your machine makes cuts.

The History of the Famous BB5000 Boring System: The Climax BB5000 Boring System was first introduced in 1986. Climax Portable Machine Tools is committed to continuous improvement and, as a result, we have made numerous improvements and system upgrades to the BB5000 including adding variety of new accessories. We've prepared an entertaining article on "**The Story of the BB5000**". This article also includes a handy reference guide which will help BB5000 owners identify which version of the BB5000 they presently own along with details about upgrading older BB5000 configurations to today's standards. To review this article, click here: [BB5000 Story](#) (and go to page 2).

New Electric Axial Feed Assembly Now Available For Climax BB6000, BB7000 & BB8000 Boring Systems: Climax has just introduced a new Electric Axial Feed Assembly for our larger boring systems (BB6000, BB7000, BB8000). This new feed assembly will provide you with:

- A feed rate that is infinitely adjustable and reversible from 0.0" to 0.664" per minute...*provides critical control when machining large diameter bores*
- The capability to quickly position (or re-position) the tool carrier directly to the site where your machining needs to be done...*helps complete your jobs faster.*

For additional information on this new electric feed assembly, click here: [Axial Feed](#) .

The Portable Machining Training Institute Is Offering Your Colleagues 50% Off Tuition Fees: The Portable Machining Training Institute is now offering you a special tuition savings educational opportunity. When you sign up for a Portable Machining Training Institute class, you can invite any number of colleagues to join you for half of the standard tuition. This is an excellent opportunity to train your entire company at these specially reduced tuition prices. Please [contact us](#) to take advantage of this offer.

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